

# SAFETY BULLETIN

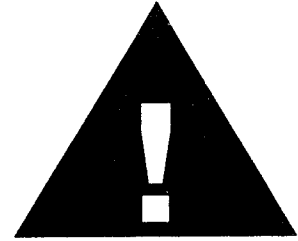
SUKUP MANUFACTURING COMPANY

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Unfortunately, farming is one of the most dangerous occupations. Sukup Manufacturing Company wants to emphasize the importance of safe operating practices around grain handling and field equipment.

## **TO PREVENT SERIOUS INJURY OR DEATH TO YOU AND YOUR FAMILY:**

- Recognize the safety alert symbol. The above safety alert symbol means "ATTENTION! Your personal safety is involved".
- Never enter a grain bin, unless all power is locked off and another person is present. Mount "DANGER NEVER ENTER BIN" (decal L0301) on bin sheet next to door handle so it will be seen by anyone entering bin. Also mount decal L0301 at eye level on bin sheet next to ladder going up to roof or next to opening on roof of all bins.
- Keep all shields and guards in place and in good repair. Replacement shields are available at the above address. Shield dangerous machinery and electrical components and place out of reach of small children, or fit with a locking device.
- Make sure all safety decals are visible and in good condition (replacements are available at no charge).
- Follow the operator's manual for safe operation and maintenance. Learn how to use controls and operate machine. Do not let anyone operate unit (especially youth) without thorough training of basic operating and safety procedures.
- Keep people (especially youth) away from equipment at all times, especially augers, rotating drive lines, grain wagons or equipment such as shredders that may throw objects.
- Make sure electrical equipment is properly wired and grounded. Have electrician install a main power disconnect switch capable of being locked only in the OFF position. Mark disconnect clearly as to the equipment it controls.
- Make no unauthorized modifications to machine. Modifications may endanger function and/or safety of unit. Periodically check all mechanical and electrical components. Keep unit in good working condition.
- Make certain all safety switches are installed properly and kept in good working order. A Door Interlock Switch is provided with the FastDry/FastDry Plus. It is designed to shut off power if the door to the bin is opened completely. A Door Interlock Switch is available for older units by contacting Sukup Manufacturing. **NEVER DEFEAT THE PURPOSE OF THIS SWITCH OR ANY OTHER SAFETY SWITCH** (remember, any fool can bypass a safety switch).
- Place fixed ladders out of reach, or fit with a special barrier; store portable ladders away from danger areas. Metal is slippery when wet. Maintain secure hand and foot holds when climbing on bin. Never carry items while climbing on bin to avoid falling. To avoid injury from sharp metal edges, wear protective clothing and handle equipment and parts with care.
- Lock off power and have another person present when servicing equipment. Always check for power with voltage meter before servicing. To avoid personal injury frequently inspect all mechanical and electrical components. Repair and/or replace worn parts. Only qualified service personnel should service equipment. On heaters, bleed fuel lines before servicing unit. Stay clear of transformer and ignition wire due to high voltage.
- Heater must be electrically interlocked with fan. When this is not possible (example PTO or direct engine drive fan), an air switch kit needs to be added to heater. **NEVER** operate heater without airflow.
- Make sure heater is hooked up to proper fuel, vaporizer is to be operated on liquid propane gas only.
- If fan is mounted for suction, outlet must be shielded to protect from moving parts. Keep away from moving fan wheel.
- Be careful when maintaining stirring machines. When doing work on stirring machines, always disconnect electricity. Do not allow anyone to be under the stirring machine, falling items may cause serious injury or death. When replacing down augers always place hairpin clip through hole in motor mount pegs to keep it from falling off carriage when auger is removed. Always wire end of crossstube to track to avoid movement during service.
- Always disengage PTO and shut off engine before leaving tractor.
- When starting machinery - especially when backing up - know where others are.
- Don't allow anyone (especially youth) as an extra rider on equipment.
- Leave any equipment that might fall - such as cultivators - in the lowered position.
- Do not permit anyone (especially youth) to operate machinery until they have completed safety training and are fully capable of safely operating machinery.
- Watch out for contact with electrical wires, especially when moving equipment. Always transport equipment in lowest position.
- When towing equipment make sure SMV signs are in place, clean and in new condition. Use flashing lights, safety chains and obey all traffic regulations. Make sure lights and reflectors are in good condition.
- Devote a day to "FAMILY SAFETY" instructions and rules; not only adults, but youth as well.
- **EMERGENCIES:** Know what to do. Have emergency numbers near telephone: Doctors, EMT, Ambulance, Hospital, etc.

Make sure that all safety decals on your farm are in good condition, clearly visible and being used with the appropriate equipment. Safety decals are mounted whenever possible at the factory. If you do not have the proper safety decals, many are shown on the back of this page or following page. Decals are available, free of charge, from Sukup Manufacturing Company, put them on immediately. **For further information on safety, a complete list of safety decals, safety switches, replacement shields or operation manuals, please contact us at the above address.** We want you to have many safe years of operating Sukup products. Thank you.



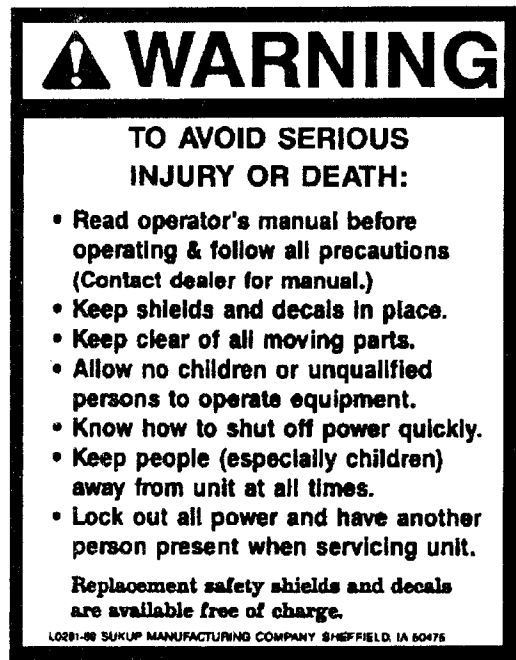
**DANGER - L0301**

Place on ALL grain bins. Mount next to door(s), opposite the hinge side.  
Used with: FastDry, Unload augers, Stirring machines, etc.



**WARNING - L0165**

Place on all heaters where visible to operator.  
Used with Sukup heaters, etc.



**WARNING - L0281**

Place on equipment where visible to operator.  
Used with: ALL Sukup equipment.



**WARNING - L0284**

Place on all Sukup equipment that has moving or rotating parts.



**DANGER - L0250**

Place on equipment with PTO drive.  
Used on Sukup Grain Carts, etc.